

If order details or application data are inaccurate or incomplete, there is a risk that the technical configuration of the valves may not be correct for the desired use. This may result in the physical and/or chemical characteristics of the materials or seals used not being adequate for the intended use.

## Design

Essentially this valve consists of a valve body with integrated valve seat, and a hardened and ground cone poppet. The pre-set force is produced by a spring and a pressurised piston.

# **Functional description**

The compressed air with the spring exerts a force on the cone poppet and this is pressed onto the valve seat. The hydraulic force is applied to the opposing side of the cone poppet. If this is below the pre-set force, the valve will be closed. If the hydraulic force exceeds the pre-set force, then the cone poppet will be lifted away from the valve seat and operating fluid will flow from pressure port P to tank port T. This has the effect of limiting the pressure at port P. The hydraulic energy used is converted to heat and the operating fluid is drained to tank.

# Piping

To prevent turbulence reaching the valve, straight pipe sections are required in the following minimum lengths:

Upstream of the valve (P side): A length equivalent to 3 times the pipe diameter.

Downstream of the valve (T side): A length equivalent to 5 times the pipe diameter.

At outlet T there must be no restriction, no pressure head and as little flow resistance as possible.

## **Technical specifications**

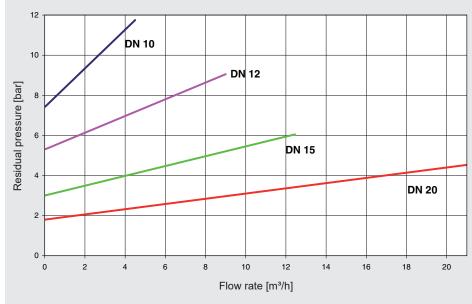
lechnical specifications				
Model	E: Stepless closed loop pressure control via electrical setpoints 0 - 10 V			
	P: Stepless, manually adjustable control via solenoid valve which limits system pressure			
	H: Stepless, manually adjustable control of pressure			
Media	fluid – contaminated (50µ)			
Nominal size	DN 10, DN 12, DN 15, DN 20			
Pressure range	up to max. 200 bar			
Flow rate	See table			
Body material	1.4305			
Seal material	FKM			
Temperature of fluid	0 to +60 °C			
Ambient temperature	0 to +50 °C			
Connection	Female threaded connection G1"			
Electrical connection	E: male connection M12 x 1			
	P: Female connector to industry standard Form B, for AC operation with integrated rectifier			
Supply voltage	E: 24 V DC (max. residual ripple 10 %)			
	P: 24 V DC, 230 V AC, special voltages			
Voltage tolerance	E / P: ± 10 % to VDE 0580			
Power consumption	E: 2.5 watts			
	P: 230 V 50 Hz: 9.2 VA   24 V DC: 6 W			
Duty cycle	E / P: 100 %			
Protection class	E / P: IP 65 when fitted with connector			
Mounting position	E: M12 connection preferably uppermost			
	H / P: pressure gauge preferably on top			
Control air	40 μ filtered, max. 8 bar			

NOTICE: Further options and accessories available on request.

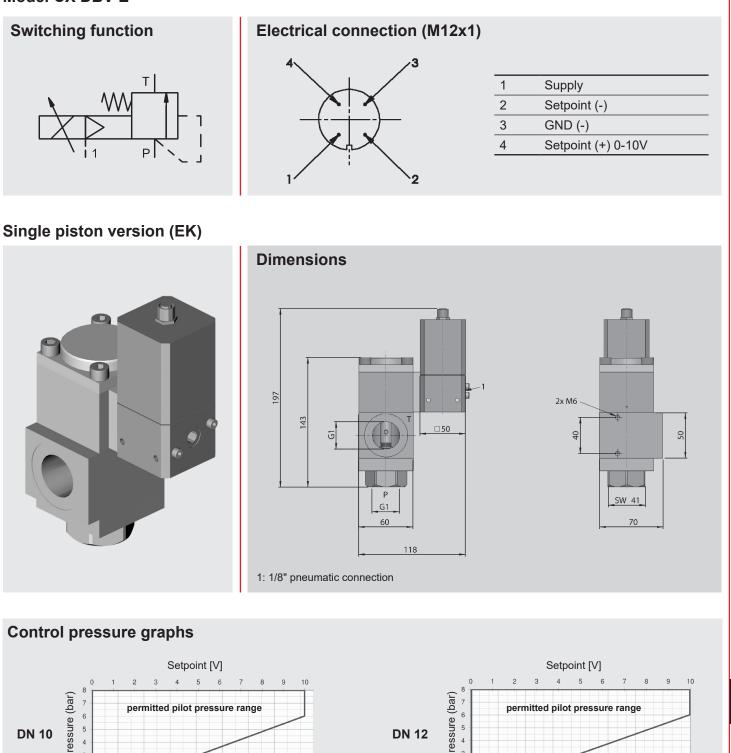
The material specifications refer exclusively to the valve connection parts in contact with the medium.

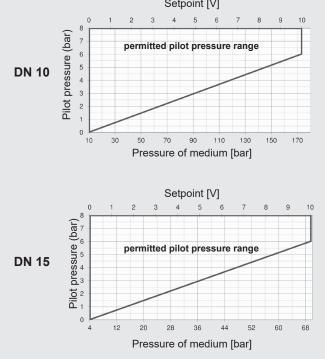
<b>DN</b> [mm]	Version	Pressure control range [bar]	Connection	Max. flow rate [m³/h]
10	EK	12 – 160	G 1	3.0
12	EK	10 – 120	G 1	6.0
15	EK	5-64	G 1	8.3
20	EK	3- 40	G 1	14.1
12	DK	10 – 200	G 1	6.0
15	DK	5 – 140	G 1	8.3
20	DK	3 - 80	G 1	14.1

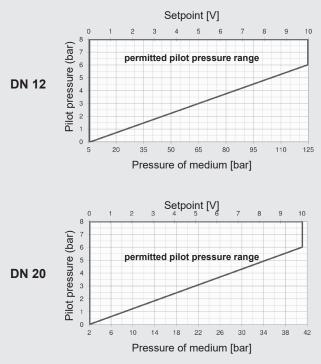
### **Pressure minimization**

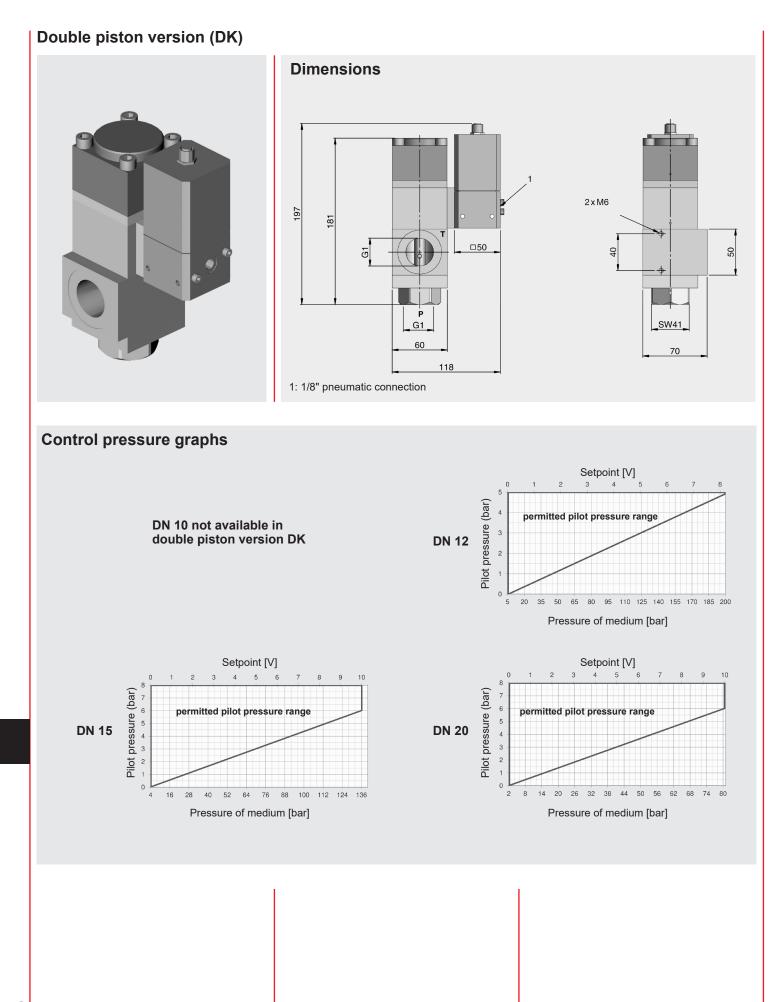


#### Model CX DBV-E







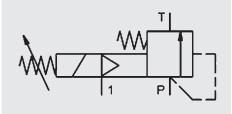


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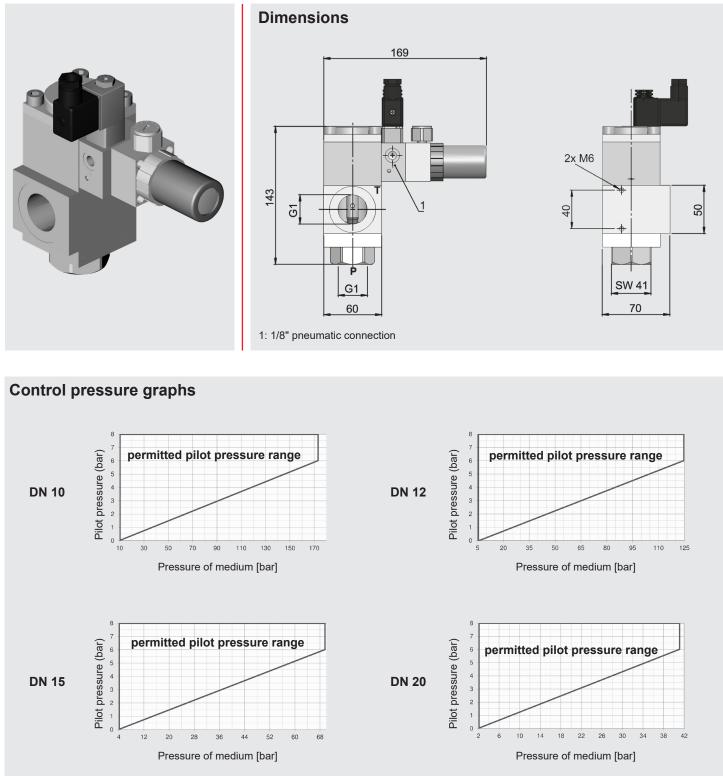
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### Model CX DBV-P

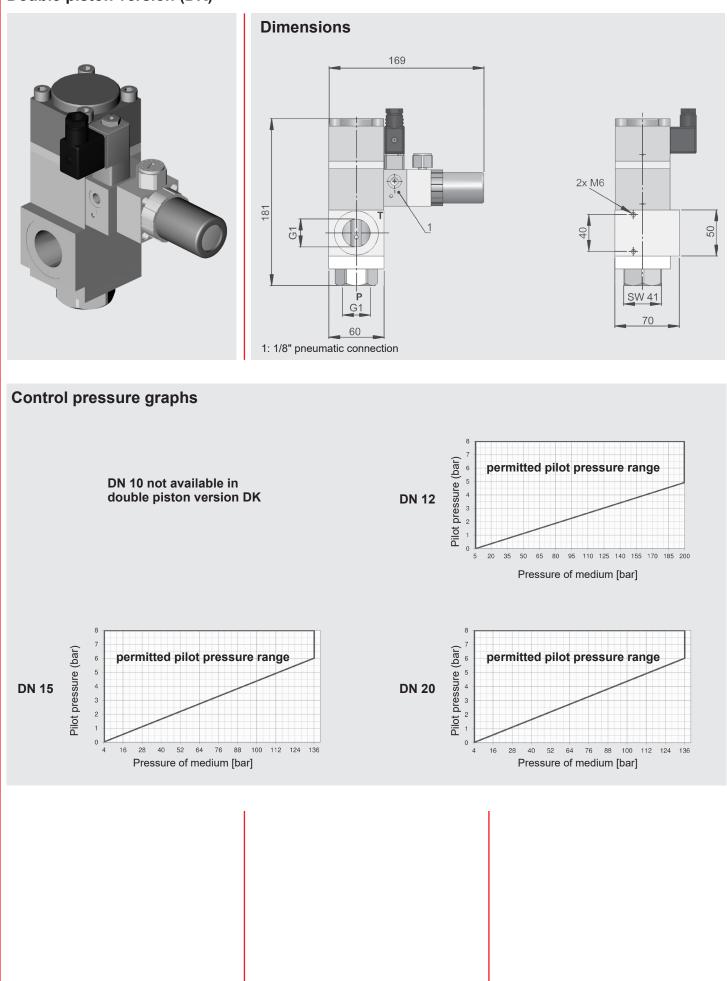
## **Switching function**



## Single piston version (EK)

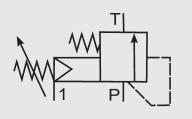


#### **Double piston version (DK)**

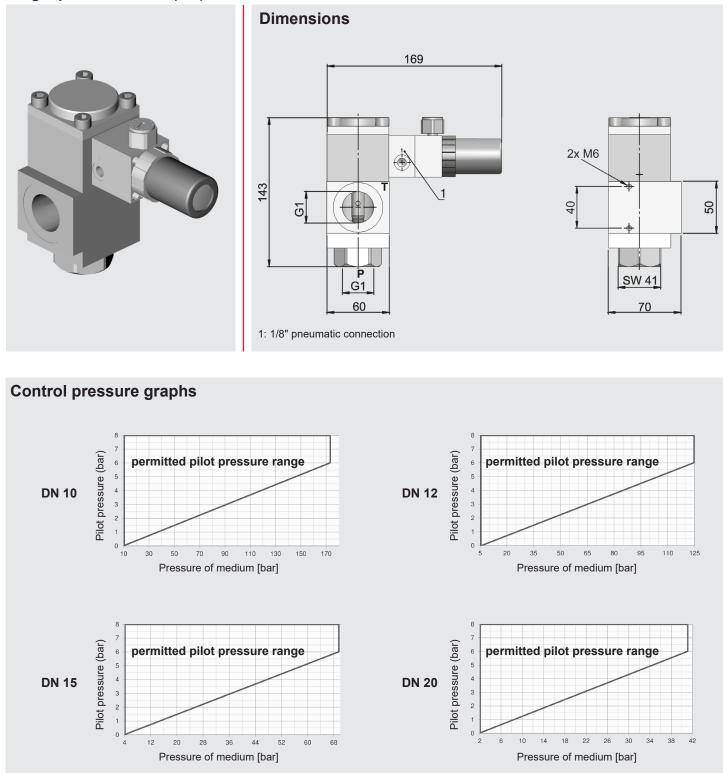


## Model CX DBV-H

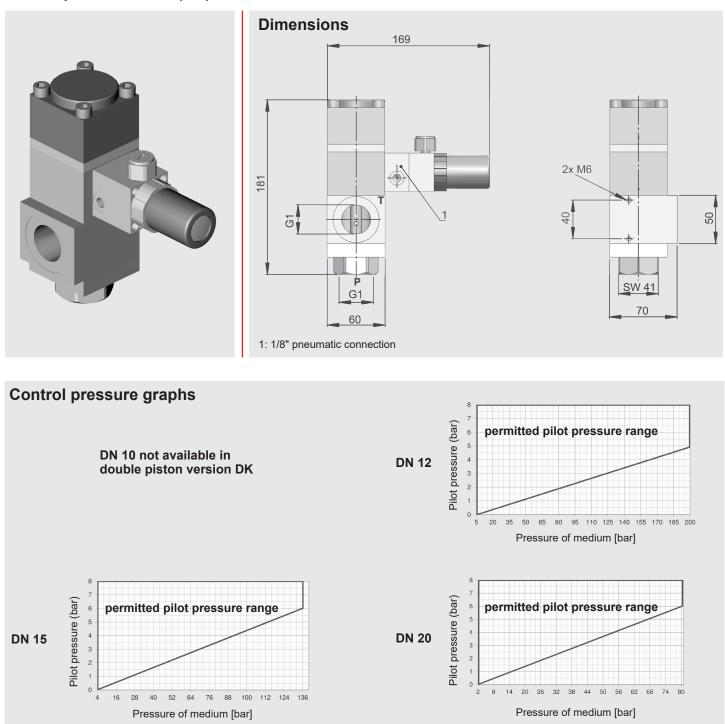
# **Switching function**



# Single piston version (EK)



#### **Double piston version (DK)**



The valves are technically configured for specific media and applications. This may result in deviations from the general information given in the data sheet in terms of the design, sealing materials and specifications.

#### NOTE

The information in this brochure relates to the operating conditions and applications described. For applications and operating conditions not described, please contact the relevant technical department.

The operator is always responsible for determining the product suitability for the specific application. Quantified values for product characteristics are average values for a new product that undergo a time deterioration process. Subject to technical modifications and errors.

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