

#### FUNCTION



# Accumulator Charging Valve Spool Type Pilot-Operated – 350 bar DLHSD (Manifold Mounting) DLHSR (Inline Mounting)

#### FEATURES

- Re-charging of the accumulator is dependent on the switch-on pressure, resulting in full accumulator capacity for emergency function in pump intermittent duty mode.
- Switch-off pressures within the pressure ranges 100, 250 and 350 bar freely adjustable
- Very low discharge of the accumulator due to pilot stage with minimal leakage
- Compact design enables space-saving installation in control blocks and power units
- Optimal system adaptation due to valves with different, fixed switching pressure differentials (12, 16, 21%),
- Built-in check valve means no additional installation cost
- Low ∆p characteristics
- Various pressure ranges up to 350 bar
- Simple commissioning by setting the switch-off pressure

## SPECIFICATIONS

Operating pressure:	min. 0 to max		
	max. 10 bar across tank port T		
Nominal flow:	max. 30 l/min	max. 30 l/min	
Media operating temperature range:	min20 °C to	min20 °C to max. +100 °C	
Ambient temperature range:	min20 °C to	min20 °C to max. +100 °C	
Operating fluid:	Hydraulic oil	Hydraulic oil to DIN 51524 Part 1 and 2	
Viscosity range:	min. 8 mm²/s	min. 8 mm <sup>2</sup> /s to max. 320 mm <sup>2</sup> /s	
Filtration:	Class 21/19/1 cleaner	Class 21/19/16 according to ISO 4406 or cleaner	
Installation:	No orientation	No orientation restrictions	
Materials:	Valve body:	high tensile steel	
	Piston:	hardened and ground steel	
	Seals:	FKM (standard)	
	Back-up rings: PTFE		
Weight:		DLHSD: 2.1 kg DLHSR: 1.5 kg	
Line length:	max. 200 mr to the tank m	From port A to the accumulator: max. 200 mm; T (tank) or L (drain) lines to the tank must be sized for minimal back-pressure	
Switching pressure differential:	(switching pre	12%, 16%, 21% (switching pressures are affected by the pressure across port T)	

The accumulator charging valve DLHS D / R is a pilot-operated, spring-loaded spool valve mounted in a manifold or inline housing. Its function is to control the charging of the accumulator within a pre-set switching range. A pilot stage with defined hysteresis, a main piston and a check valve are integrated into the circuit.

The accumulator is charged at port A from pump port P across the check valve. If the pressure in the accumulator exceeds the pre-set value of the pilot stage, the main piston opens and the pump is relieved to tank. If the pressure in the accumulator decreases by the value of the switching pressure differential, the pilot stage closes again and the accumulator is re-charged.

#### Caution:

- Switching pressures are affected by the pressure at port T!
- Select the largest possible switching pressure differential!
- Ensure that switch-off pressure + accumulator size to pump flow achieves a charging time of >1s!

#### **MODEL CODE**

DLHSD-01X-16/250

DLHSD-01X-21/100

DLHSD-01X-21/250

DLHSD-01X-21/350

DLHSR-01X-12/100

DLHSR-01X-12/250

DLHSR-01X-12/350

DLHSR-01X-16/100

DLHSR-01X-16/250

DLHSR-01X-16/350

DLHSR-01X-21/100

DLHSR-01X-21/250

	Accumulator charging valve - I Controlled by switching pressure DLHSD = manifold housing DLHSR = inline housing			
	Type01= standard (with check v	alve)		
	Series (determined by manufacturer)			
	<b>Switching pressure differential</b> 12 = minus 12% of switch-off press. = switch-on pressure 16 = minus 16% of switch-off press. = switch-on pressure 21 = minus 21% of switch-off press. = switch-on pressure			
	Max. switch-off pressure   100 = 30 to 100 bar   250 = 60 to 250 bar   350 = 100 to 350 bar			
	Standard models			
Ì	Model code	Part No.		
Ì	DLHSD-01X-12/100	561894		
Ì	DLHSD-01X-12/250	558260		
Ī	DLHSD-01X-16/100	3345531		

3034027

3107800

562729

3228872

3192646

3526092

3227535

3069194

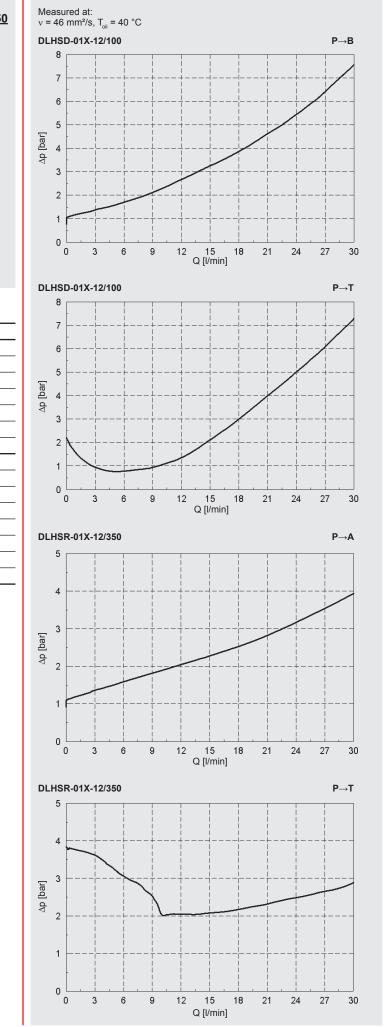
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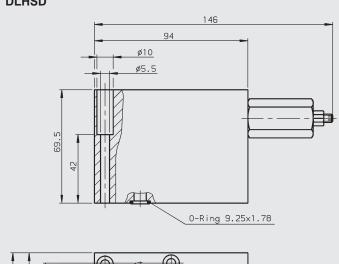
#### PERFORMANCE

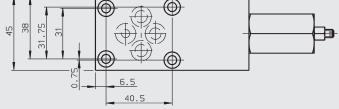


**HYDAC** | 163

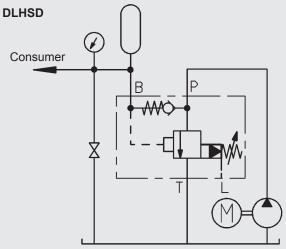
#### DIMENSIONS

DLHSD

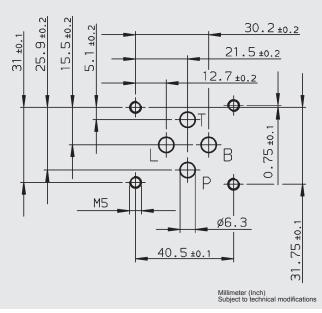




## **CIRCUIT DIAGRAM EXAMPLE**

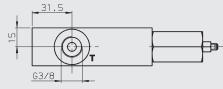


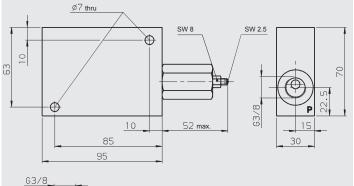
#### Interface A6 DIN 24340 and CETOP R 35 H-4.2-4-03



#### DIMENSIONS

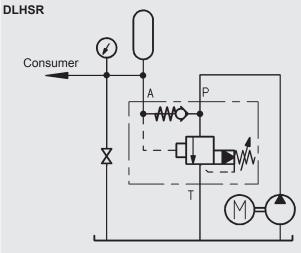








## **CIRCUIT DIAGRAM EXAMPLE**



Millimeter (Inch) Subject to technical modifications

**NOTE** The information in this brochure relates to the operating conditions and applications

described. For applications or operating conditions not described, please contact the relevant technical department. Subject to technical modifications.

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**HYDAC** | 165

