

## 4/2 and 4/3 Proportional directional valve direct-acting P4WE 6

### DESCRIPTION

HYDAC 4/2 and 4/3 proportional directional valves of the P4WE series combines directional control with speed control of the consumer.

The controlled volume flow is proportional to the electrical input signal on the solenoid.

### FEATURES

- High nominal flow due to optimized, cast casing
- Low hysteresis due to precision machining of moving parts
- Easy interchangeability due to internationally standardised interface ISO 4401
- Electronic control by EHCD (see brochure 2.429.2)



Nominal size 6  
up to 40 l/min  
up to 350 bar

### CONTENT

Description	1
Features	1
Model code	2
Spool types / Symbols	2
Technical Data	3
Function	3
Section view	3
Performance	4
Dimensions	6
Electrical connections	7
Manual overrides	7
Accessories	7

## MODEL CODE

**P4WE 6 EA16 A01 – 24 PG /V**

### Type

Proportional directional valve with 4 main ports, direct-acting

### Nominal size

6

### Symbol

See page 2

### Nominal flow (bei $\Delta p = 10 \text{ bar}$ , $P \rightarrow T$ )

04 = 4 l/min

08 = 8 l/min

16 = 16 l/min

26 = 26 l/min

### Series

A01 = specified by the manufacturer

### Rated voltage of the solenoid coil

12 = 12 VDC

24 = 24 VDC

### Coil type (Details see page 7)

PG = device connector to DIN EN175301-803

PN = Deutsch connector

### Sealing material

V = FKM (standard)

N = NBR

## SPOOL TYPES / SYMBOLS

### 4/2-DIRECTIONAL SPOOL VALVES

Type	Basic model
EA	
QA	

### 4/3-DIRECTIONAL SPOOL VALVES

Type	Basic model
E	
Q	

## FUNCTION

The proportional valves of the P4WE series are direct-acting proportional valves.

The volume flow is controlled continuously (proportionally) to the electrical input signal at the solenoid coil.

The valve consists of a valve casing (1), a control piston (2) and two proportional solenoids (3).

According to the input signal, the solenoid generates a force and shifts the piston against a spring. This releases cross-sections, which define the size of the volume flow, depending on the pressure difference at the relevant control element.

For electrical control of the coil there are electronic controls available (see brochure 5.249.2).

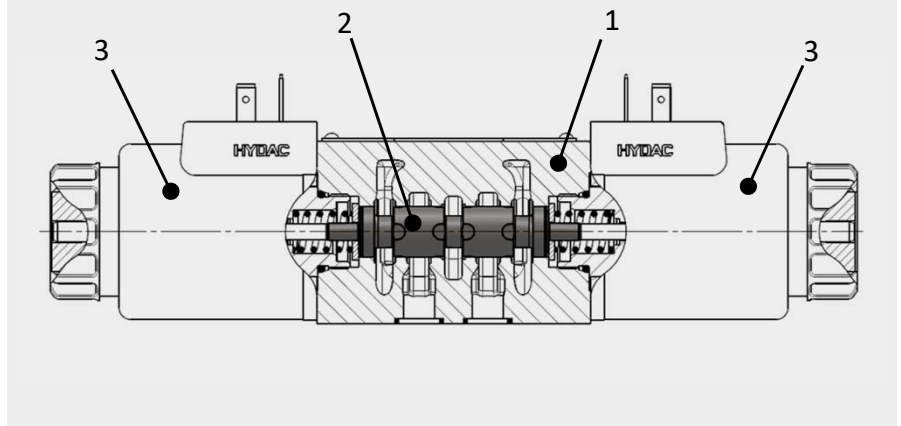
### Hint:

Vent system and valve before setting in motion.

### Caution:

The valves are available in 12V and 24V coil versions. A 24VDC supplied control electronics enables improved dynamic and hysteresis values for a valve with 12V coil. A control electronic supplied with 12VDC can only be used in combination with a 12V coil version. Then the dynamic advantage of the valve is lost.

## SECTION VIEW



## TECHNICAL DATA <sup>1</sup>

General specifications	
MTTFd	According to EN ISO 13849-1:2015 chart C1 & C2
Ambient temperature	[°C] -20 to +60
Installation position	No orientation restrictions
Weight	[kg] 1,5 one solenoid; 2,0 two solenoids
Material	Valve casing: Cast iron Name plate: Aluminium
Surface coating	Valve casing: Phosphate coated
Hydraulic specifications	
Operating pressure	[bar] Port P, A, B: $p_{max} = 350$ Port T: $p_{max} = 210$
Flow rate (bei $\Delta p$ A → B min. 10 bar)	[bar] see performance curves on page 4
Operating fluid	Hydraulic oil to DIN 51524 part 1, 2 and 3
Media operating temperature range	[°C] -20 to +80
Viscosity range	[mm <sup>2</sup> /s] 10 to 400
Permitted contamination level of operating fluid	class 18/16/13 according to ISO 4406
Max. switching frequency	[1/h] 7.000
Hysteresis	[%] 6 of $Q_{max}$
Repeatability	[%] $\pm 1,5$ of $Q_{max}$
Sealing material	FKM (standard), NBR
Electrical specifications	
Switching time	[ms] Switch-on: 50 to 100 Switch-off: 10 to 60 Switching times are highly dependent on pressure, flow rate and application of the valve.
Type of voltage	DC
Rated voltage	[V] 12                      24
Max. current	[A] 2,25                      1,6
Resistance at 20°C	[Ω] 2,7                      5,0
Voltage tolerance	[%] $\pm 10$
Duty cycle	[%] 100
Protection class to DIN EN 60529	with electrical connection "G" IP65 <sup>2</sup> with electrical connection "N" IP65 <sup>2</sup>

<sup>1</sup> see „Conditions and Instructions for Valves“ in brochure 53.000

<sup>2</sup> if installed correctly

## PERFORMANCE

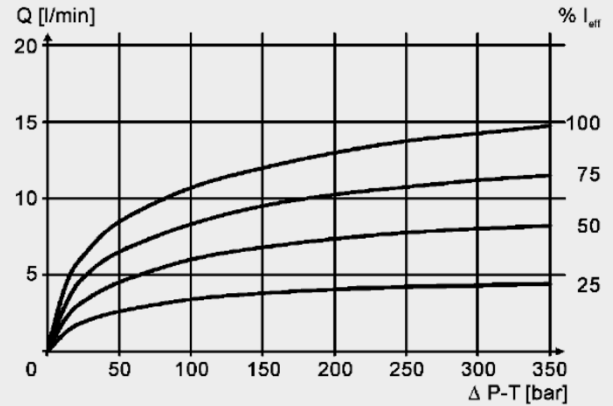
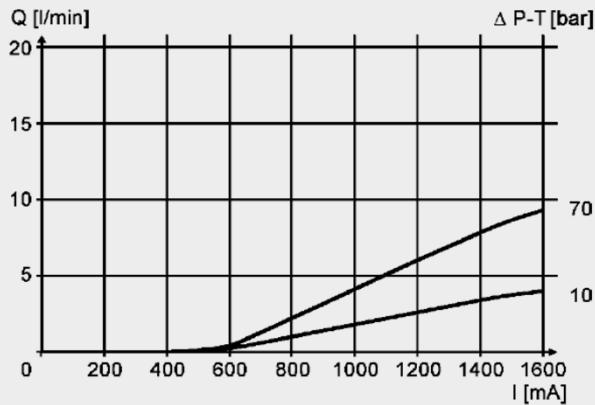
measured at  $T_{oil} = 42^{\circ}\text{C}$  and  $36 \text{ mm}^2/\text{s}$  and flow on both sides of the spool (z.B.  $P \rightarrow A \rightarrow B \rightarrow T$ )

The performance curves represent typical flow curves for different valve spools. The first curve shows the flow value at constant  $\Delta p$ , depending on the solenoid current. The second curve describes the dependency of flow value and  $\Delta p$  at constant solenoid current.

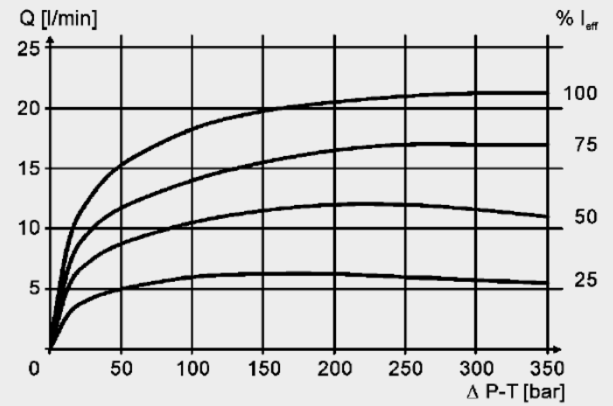
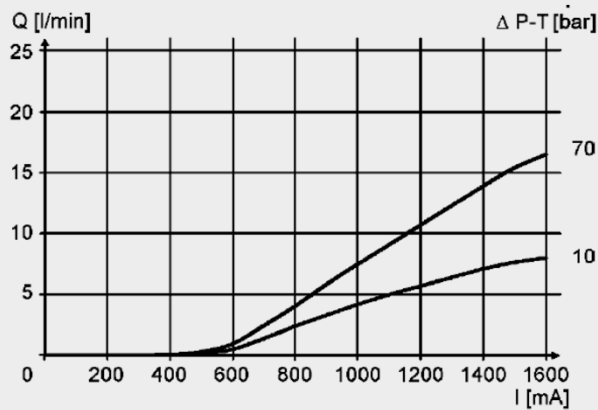
The total valve pressure drop ( $\Delta p$ ) was measured between port P and T of the valve.

Hint:  $I_{eff} = I_{efficient} = I_{max} - I_{empty}$

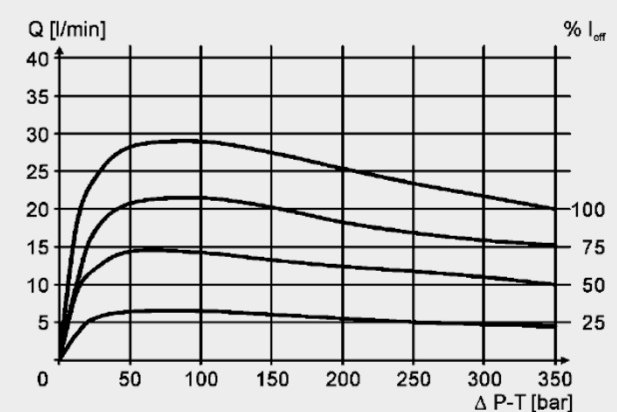
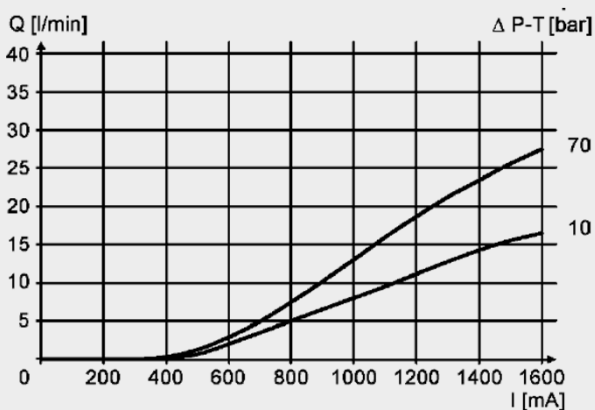
### E 04 spool



### E 08 spool

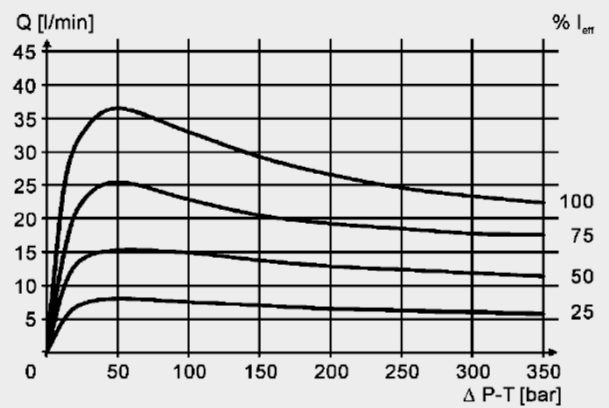
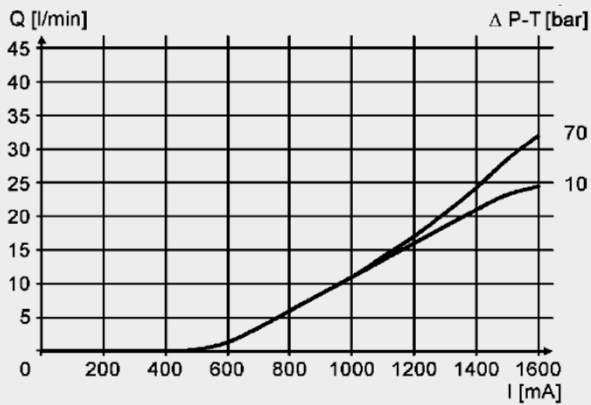


### E 16 spool

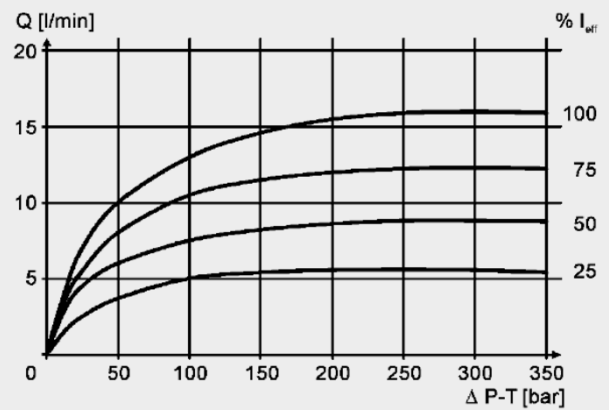
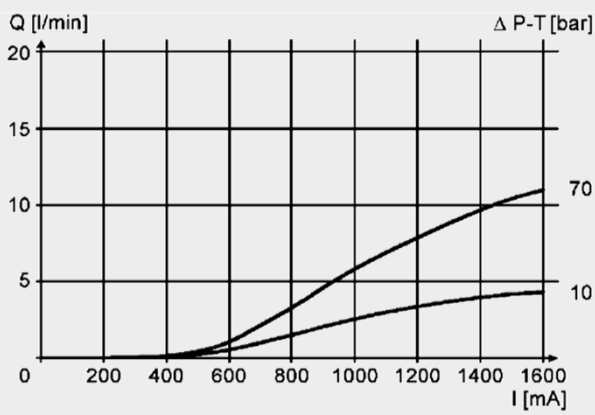


# PERFORMANCE

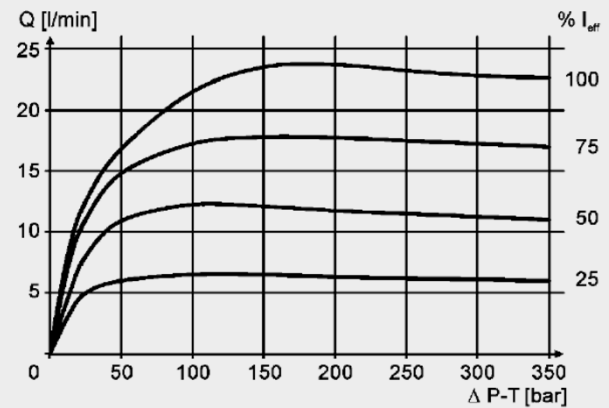
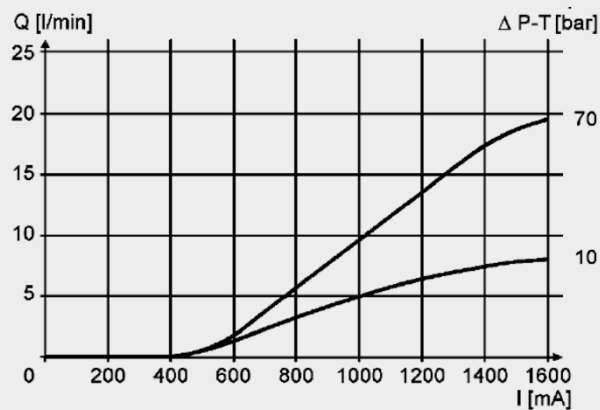
## E 26 spool



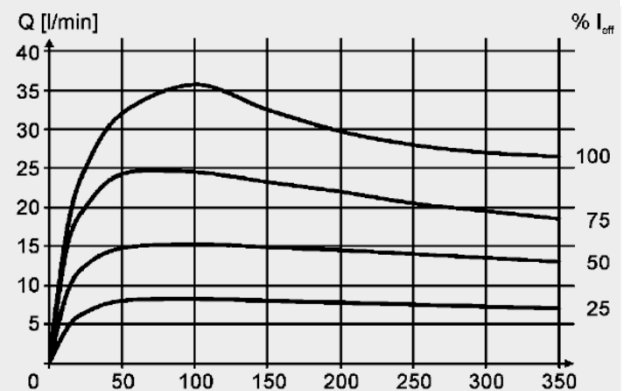
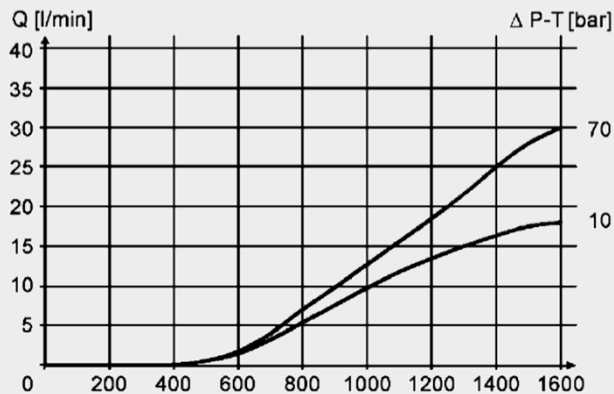
## Q 04 spool



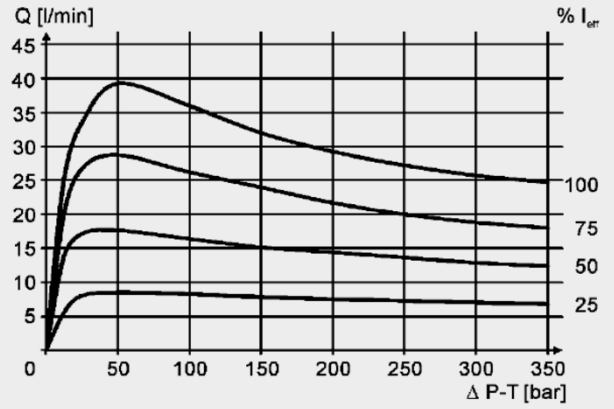
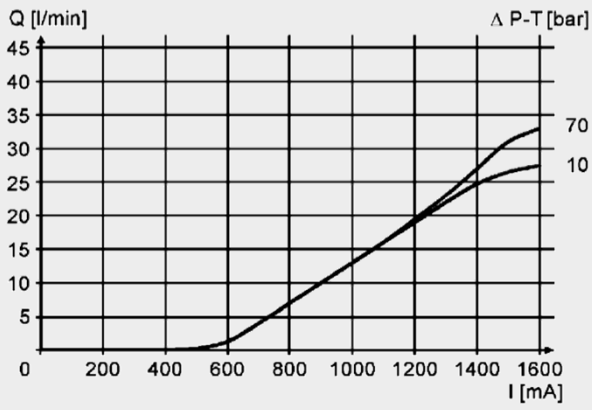
## Q 08 spool



## Q 16 spool

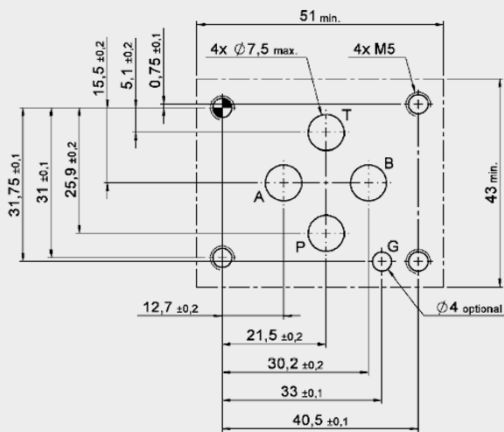


## Q 26 spool

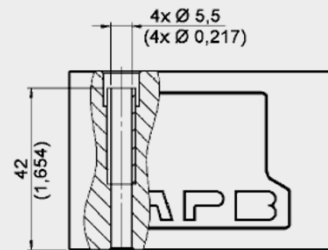


## DIMENSIONS

### Interface to ISO 4401-03-02-0-05 (Cetop 3)



### clamping length



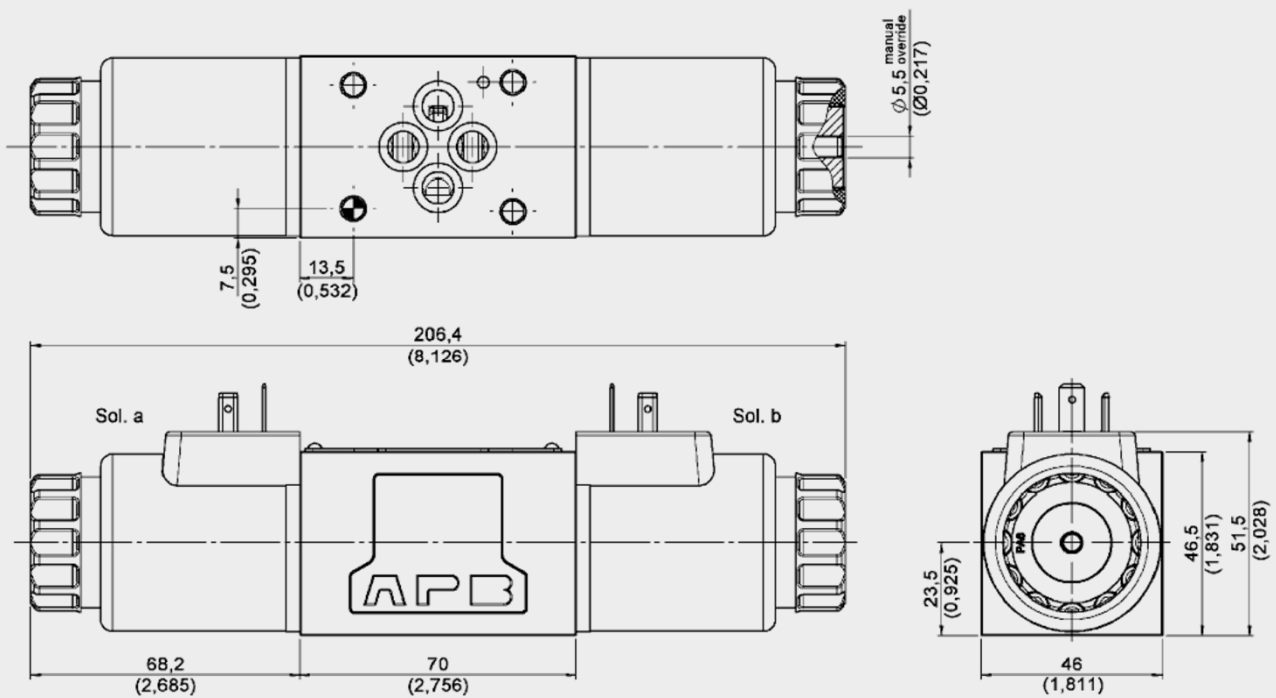
### Mounting screws:

(not included in delivery)

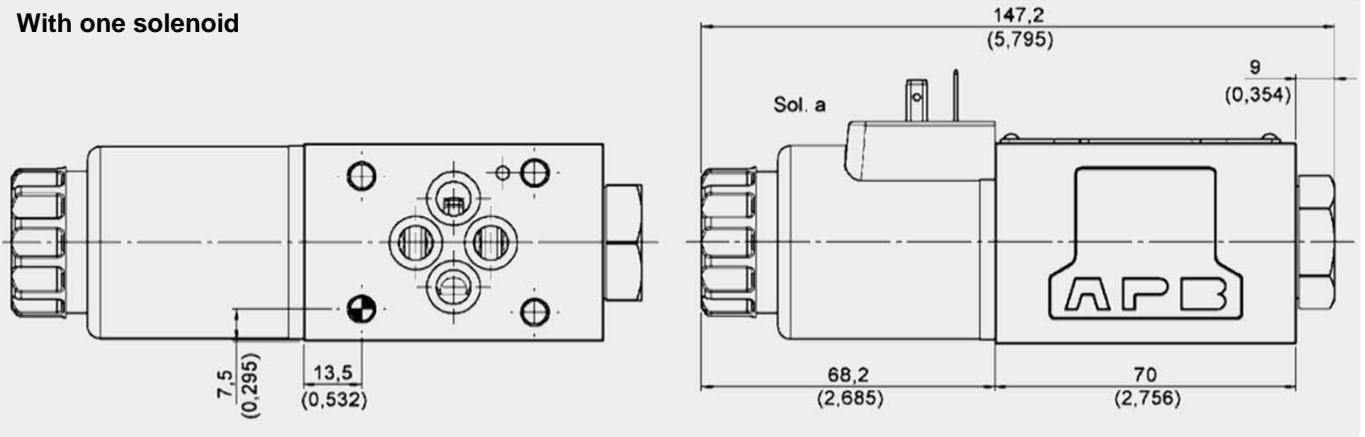
DIN EN ISO 4762 - M5 x 50 - 10.9

Torque: 7 Nm

### With two solenoids



### With one solenoid



## ELECTRICAL CONNECTIONS

<b>G</b> Device connector DIN EN 175301-803 A		<ul style="list-style-type: none"> <li>• IP65</li> <li>• A = 28 mm for DC (DG)</li> </ul>
<b>N</b> Device connector Deutsch (DT04-2P)		<ul style="list-style-type: none"> <li>• IP65 / IP67</li> <li>• Optional with Suppressor diode</li> </ul>

Other models on request

## MANUAL OVERRIDES

<b>Standard</b> with concealed manual override		Operation with tool
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\* Dimensions up to valve housing

In case of emergency, the valve can also be operated manually. There are different forms of manual override available.

The tank pressure should not exceed 50 bar. If the tank pressure is higher, the force required to operate the manual override increases accordingly.

For valves with two solenoids, simultaneous operation of both manual overrides is not permitted.

## ACCESSORIES

	Designation	Part no.
<b>Seal kits (4-part set)</b>	9,25 x 1,78 90 Sh FKM	3120269
	9,25 x 1,78 90 Sh NBR	3492432
<b>Mounting screws (4 pcs)</b>	ISO 4762 M5 x 50 – 10.9	4312231
<b>Solenoids coils</b>	COIL 12PG- 2.7 -50-2345 -S	4356846
	COIL 12PN- 2.7 -50-2345 -S	4356849
	COIL 24PG- 5 -50-2345 -S	4356848
	COIL 24PN- 5 -50-2345 -S	4356851
<b>Seal kit for solenoid coil</b>	Nut open, O-ring	4317299
<b>Connector</b>	Z4 standard 2-pole without PE	394287
	ZW4 incl. rectifier	394293
	Z4L incl. LED	394285
<b>Control module EHCD*</b>	AM005XXXU	6158999

\* For further information see brochure "Control modules for hydraulic drives -EHCD" catalogue-24000.2/10/14 or contact customer support EHCD@hydac.com.

### Note

The information in this brochure relates to the operating conditions and applications described. For applications not described, please contact the relevant technical department.

All technical details are subject to change without notice.

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