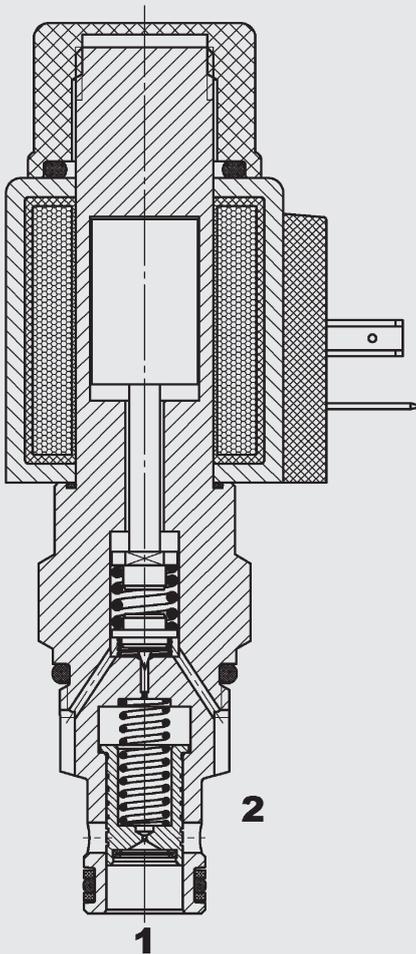


Up to 120 l/min
Up to 350 bar

FUNCTION



The PDB10P is a pilot-operated, spool type proportional pressure relief valve. If pressure at port 1 exceeds the setting defined by the electrical signal, the pilot poppet opens and oil flows from behind the main spool to tank port 2. The resulting pressure differential causes the main spool to lift against the return spring and allows flow from port 1 to port 2. As a function of the electrical signal, the relief pressure at port 1 can be changed steplessly.

Proportional Pressure Relief Valve Spool Type, Pilot-Operated SAE-10 Cartridge – 350 bar PDB10P-01

FEATURES

- External surfaces zinc-plated and corrosion-proof
- Excellent stability throughout the entire flow range
- Excellent dynamic performance
- Hardened and ground internal valve components to ensure minimal wear and extended service life
- Coil seals protect the solenoid system
- Low pressure drop due to CFD optimized flow path
- Screen protected metering orifice enhances safety
- Hydrodynamic damping available as an option

SPECIFICATIONS

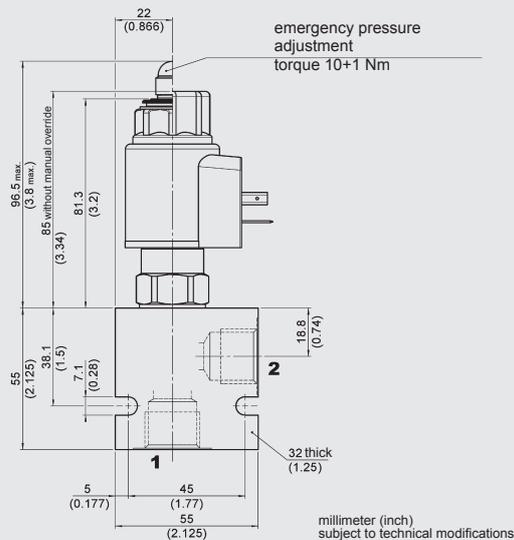
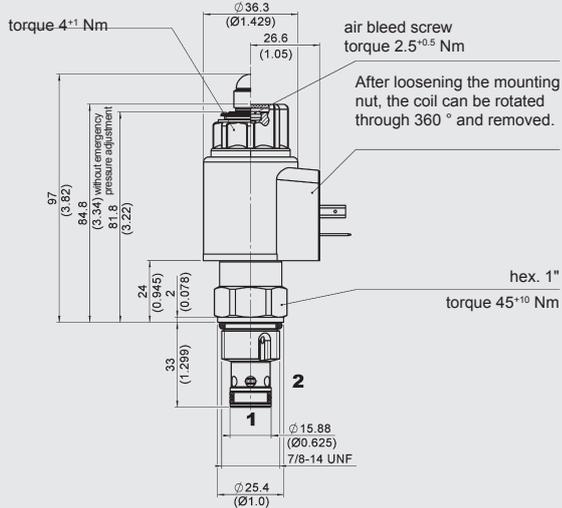
Operating pressure:	max. 350 bar	
Nominal flow:	max. 120 l/min	
Operating pressure ranges:	up to 60 bar up to 230 bar up to 350 bar	
Internal leakage:	< 0.5 l/min at 350 bar	
Media operating temperature range:	min. -20 °C to max. +100 °C	
Ambient temperature range:	min. -20 °C to max. +60 °C	
Operating fluid:	Hydraulic oil to DIN 51524 Part 1 and 2	
Viscosity range:	min. 7.4 mm ² /s to max. 420 mm ² /s	
Filtration:	Class 18/16/13 to class 19/17/14 to ISO 4406 or cleaner	
MTTF _d :	150 years (see "Conditions and instructions for valves" in brochure 5.300)	
Installation:	No orientation restrictions	
Materials:	Valve body:	free-cutting steel
	Spool:	hardened and ground steel
	Seals:	NBR (standard) FKM (optional, media temperature range -20 °C to +120 °C)
	Back-up rings:	PTFE
	Coil:	steel / polyamide
Cavity	FC10-2	
Weight:	Valve complete	0.49 kg
	Coil only	0.23 kg

Electronic data:

Control currents:	1050 mA, 8.8 Ohm (24 Volt) 2100 mA, 2.2 Ohm (12 Volt)	
Dither frequency:	approx. 160 Hz - 250 Hz	
Response time:	Energized: approx. 50 ms De-energized: approx. 30 ms	
Hysteresis with dither:	2 - 4% of I _{nom}	
Repeatability:	≤ 1.5 % of I _{nom}	
Reversal error:	≤ 2 % of I _{nom}	
Response sensitivity:	≤ 1 % of I _{nom}	
Coil type:	Coil ...-40-1836	

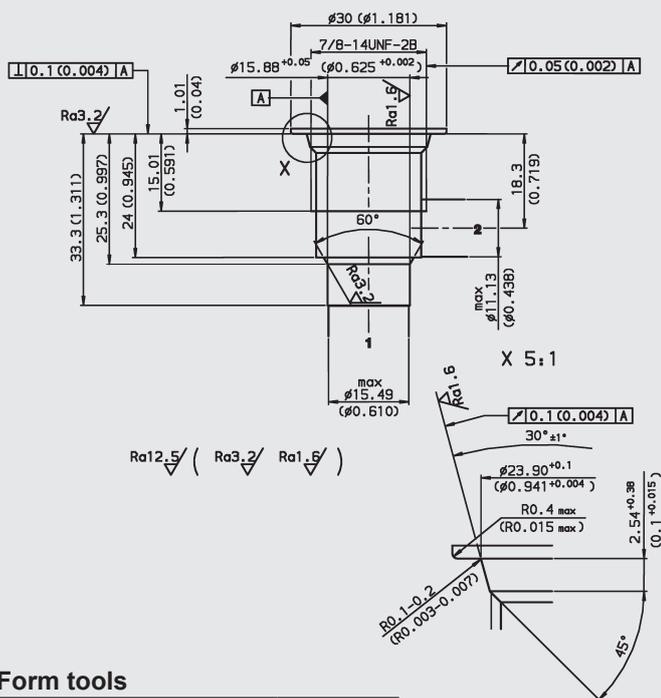
The PDR08 can also be supplied with an emergency pressure adjustment (version -02M). This allows a manual pressure adjustment of the valve if the electrical signal is interrupted. This adjustment should be used only in the case of electrical failure since the manual setting would be additive to the electrical setting and the system could be damaged when power is restored.

DIMENSIONS



CAVITY

FC10-2



Form tools

Tool	Part No.
Countersink FC10-2	176379
Reamer FC10-2	165706

millimeter (inch)
subject to technical modifications

MODEL CODE

PDB10P-01 M - C - N - 330 - 24 PG - 8.8

Basic model

Proportional pressure relief valve, UNF

Manual override

No details = without manual override

M = manual override

Body and ports*

C = cartridge only

SB4 = G1/2 ports, steel body

AB4 = G1/2 ports, aluminium body

Seals

N = NBR (standard)

V = FKM

Setting pressure range

87 = up to 60 bar (870 PSI)

330 = up to 230 bar (3300 PSI)

500 = up to 350 bar (5000 PSI)

Coil voltage

12 = 12 V DC (2.2 Ohm)

24 = 24 V DC (8.8 Ohm)

Coil connectors (type 40-1836)

DC: PG = DIN connector to EN175301-803

PT = AMP Junior Timer, 2-pole, radial

PL = 2 flying leads, 457 mm long; 0.75 mm²

PN = Deutsch connector, 2-pole, axial, DT04-22P-EF 04

Other connectors on request

Coil resistance

2.2 = 2.2 Ohm (12 V)

8.8 = 8.8 Ohm (24 V)

Standard models

Model code	Part No.
PDB10P-01-C-N-87-12PG-2.2	3122867
PDB10P-01-C-N-330-12PG-2.2	3122958
PDB10P-01-C-N-500-12PG-2.2	3122959
PDB10P-01-C-N-87-24PG-8.8	3122964
PDB10P-01-C-N-330-24PG-8.8	3122965
PDB10P-01-C-N-500-24PG-8.8	3122966

Other models on request

*Standard in-line bodies

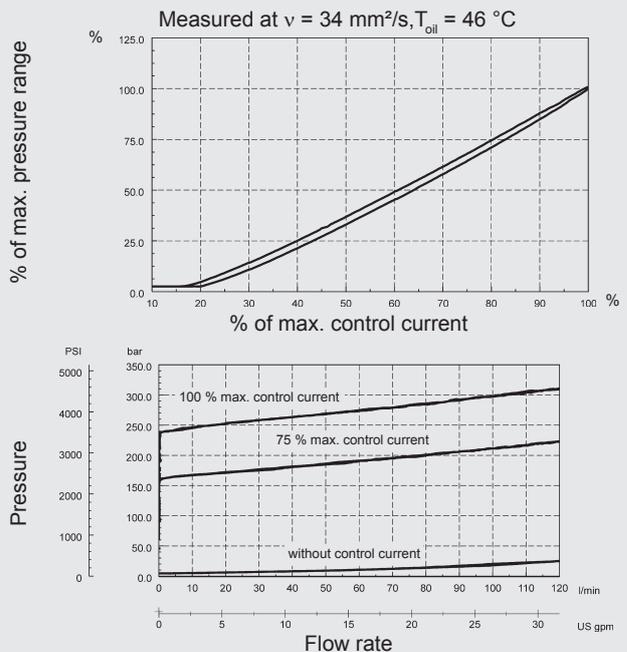
Code	Part No.	Material	Ports	Pressure
FH102-SB4	3037594	Steel, zinc-plated	G1/2	420 bar
FH102-AB4	3037777	Aluminium, anodized	G1/2	210 bar

For other line bodies, see brochure no. E 5.252.

Seal kits

Code	Material	Part No.
FS102-N SEAL KIT	NBR	3033872
FS102-V SEAL KIT	FKM	3051757

PERFORMANCE



NOTE

The information in this brochure relates to the operating conditions and applications described. For applications or operating conditions not described, please contact the relevant technical department.
Subject to technical modifications.

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