

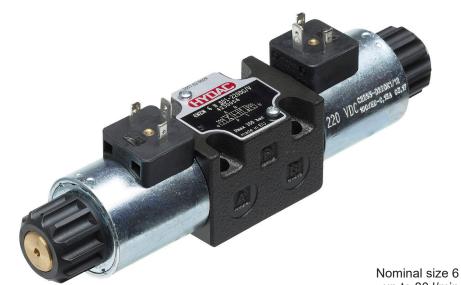
DESCRIPTION

HYDAC 4/2 and 4/3 directional spool valves of the 4WEW 6 series are directional valves which are designed to open and close flow paths in oil-hydraulic systems. The valve operates by an oilimmersed solenoid. During this process, the solenoid pushes the valve's control spool into the position which will obtain the desired flow path. An orifice in the magnetic spool and special valve spools with fine control grooves work together to dampen the movement and a soft shifting process.

4/2 and 4/3 directional spool valve solenoid-operated, direct-acting soft-shift **4WEW 6**

FEATURES

- Direct-acting, solenoid-operated spool valve
- Interface according to DIN 24340 Form A6, ISO 4401-03
- Removable high-performance solenoid coil, no need to open the hydraulic system during replacement
- Coil rotatable by 360°, allows flexible installation
- Electrical connection in several versions available
- Soft-shift process reduces shocks in hydraulic systems
- With concealed manual override, additional versions available



Nominal size 6 up to 80 l/min up to 350 bar

CONTENTS

1
1
2
3
4
4
4
5
6
7
7
8

MODEL CODE	
	<u>4WEW 6 Ę S01 – 24 ₽ Ģ /V _</u>
Type Solenoid-operated directional valve with 4 main ports, soft-shift	
Nominal size 6	
See page 3	
Sol = specified by the manufacturer	
Rated voltage of the solenoid coil1)12=12 VDC24=24 VDC220=220 VDC	
Type of voltage D = DC voltage	
Electrical connection (for details, see page 7) ¹⁾	
G = male connector, DIN EN 175301-803 Å	
Sealing material	
/N = NBR /V = FKM	
Manual override (for details, see page 7) Not specified = with concealed manual override (standard)	

SPOOL TYPES / SYMBOLS

4/2-DIRECTIONAL SPOOL VALVES

Туре	Basic symbol	With intermediate position
D		
GA		
HA		

4/3-DIRECTIONAL	SPOOL VALVES
-----------------	--------------

Туре	Basic symbol	With intermediate position
E		
G		
Н		
Q		

FUNCTION

The solenoid-operated directional spool valves of the 4WEW 10 type are used to control nominal flow and consist of one valve casing (1) with an associated valve spool (2). Depending on the type, each valve is equipped with at least two return springs (3) and one or two pole tubes (4) and solenoid coils (5)

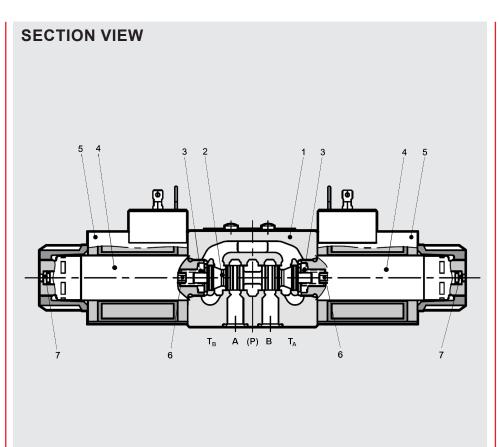
The valve is hydraulically controlled by solenoids (5) which operate the valve spool. A solenoid is a converter which converts electrical energy into mechanical energy. In this process, the energised solenoid causes the oilimmersed magnetic spool to make a linear stroke movement. The solenoid uses the guide rod (6) to move the valve spool into the desired position. This causes the nominal flow directions between the respective ports to be released or closed.

An orifice in the magnetic spool and fine control grooves in the valve spool work together to slow down the switching process and lessen pressure drops. This significantly reduces shocks in the hydraulic system.

To obtain the valves' optimum switching capacity, the pole tube's pressure-tight chamber should always be vented and filled with oil.

If the solenoid has been de-energised, the valve spool is pushed back into the starting position by the appropriate return spring.

The manual override (7) enables valve operation without energising the solenoid.



TECHNICAL DATA 1

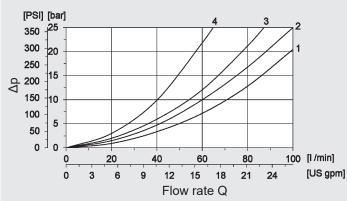
General specifications			
MTTF _d :	According to EN ISO 13849-1:2015 chart C1 & C2		
Ambient temperature range: [°C	-20 to +50		
Installation position:	No restrictions		
Weight: [k	1.5 with one solenoid; 2.0 with two solenoids		
Material:	Valve casing: Cast iron		
	Pole tube: Steel		
	Coil housing: Steel		
	Name plate: Aluminium		
Surface coating:	Valve casing: Phosphate plated		
Hydraulic specifications			
Operating pressure: [ba	r] Port A, B, P: p _{max} = 350		
	Port T: p _{max} = 210		
Nominal flow: [l/mii			
Operating fluid:	Hydraulic oil to DIN 51524 Part 1, 2 and		
Temperature range of operating fluid: [°C	-20 to +80		
Viscosity range: [mm ² /s	[10 to 400 (25 is recommended)		
Permitted contamination	Class 20/18/15 according to ISO 4406		
level of operating fluid:			
Max. switching frequency: [1/			
Manual override:	up to approx. 50 bar tank pressure possible		
Sealing material:	FKM, NBR		
Electrical specifications			
Response time: [ms	s] See page 5		
Type of voltage:	DC		
Rated voltage: [\			
Nominal power: [V	/] 32.7 31 28.2		
Voltage tolerance: [%] ±10		
Duty cycle: [%] 100		
Protection class according to DIN EN 60529	: With electrical connection "G" IP6		
See "Conditions and Instructions for Valves" in	brochure 53 000		

² If installed correctly

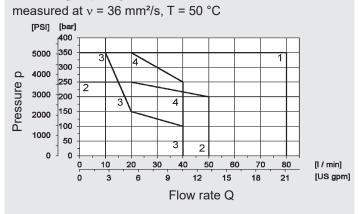
PERFORMANCE



measured at $v = 36 \text{ mm}^2/\text{s}$, T = 50 °C



Switching capacity



Performance assignment to the associated spools:

Spool	Pressure drop				Power
	P→A	B→T	P→B	A→T	limits
D	3	3	3	3	3
E	2	3	2	3	1
G, GA	4	4	4	4	4
H, HA	1	3	1	3	2
Q	2	3	2	3	1

The performance limits were calculated with solenoids at operating temperature and 10% low voltage.

The specified performance limits are applicable for operation with two nominal flow directions.

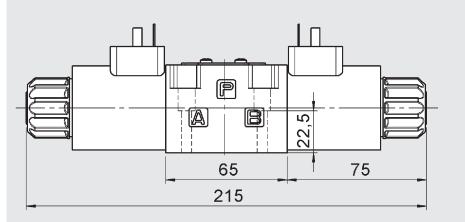
If there is only one nominal flow direction, the power limits may be lower.

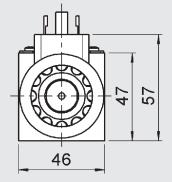
Response times

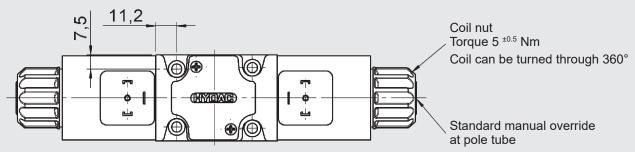
Symbol	Times [ms]			
	ON	OFF		
D	180	200 to 300		
E	350	200 to 300		
G, GA	350	150 to 300		
H, HA	400	100 to 250		
Q	400	200 to 300		

DIMENSIONS

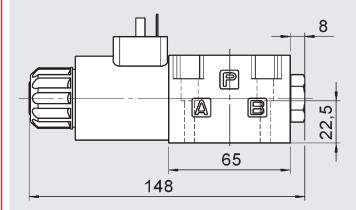
Valve version with two coils

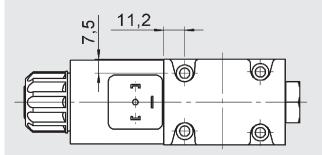


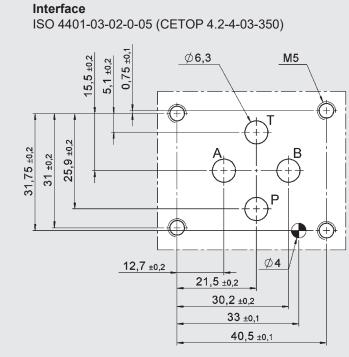




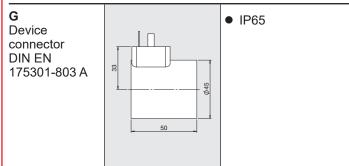
Valve version with one coil





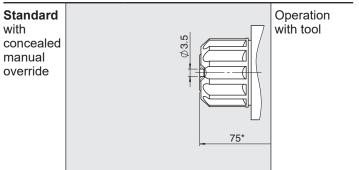


ELECTRICAL CONNECTIONS



Other models on request

MANUAL OVERRIDES



* Dimensions up to valve housing

The tank pressure should not exceed 50 bar. If the tank pressure is higher, the force required to operate the manual override increases accordingly.

For valves with two solenoids, simultaneous operation of both manual overrides is prohibited.

EQUIPMENT

	Designation	Part no.			
Seal kits (4-part set)	9.25 x 1.78 80 Sh NBR	3492432			
	9.25 x 1.78 80 Sh FKM	3120269			
Mounting screws (4 pcs)	DIN EN ISO 4762 - M5 x 30 - 10.9	603227			

Note

The information in this brochure relates to the operating conditions and applications described. For applications not described, please contact the relevant technical department. Technical modifications are reserved.

HYDAC Fluidtechnik GmbH Justus-von-Liebig-Str. D-66280 Sulzbach/Saar Tel: 0 68 97 /509-01 Fax: 0 68 97 /509-598 E-mail: valves@hydac.com

8 HYDAC