

## 4/2- and 4/3-directional spool valve Hydraulically operated 4WH 32

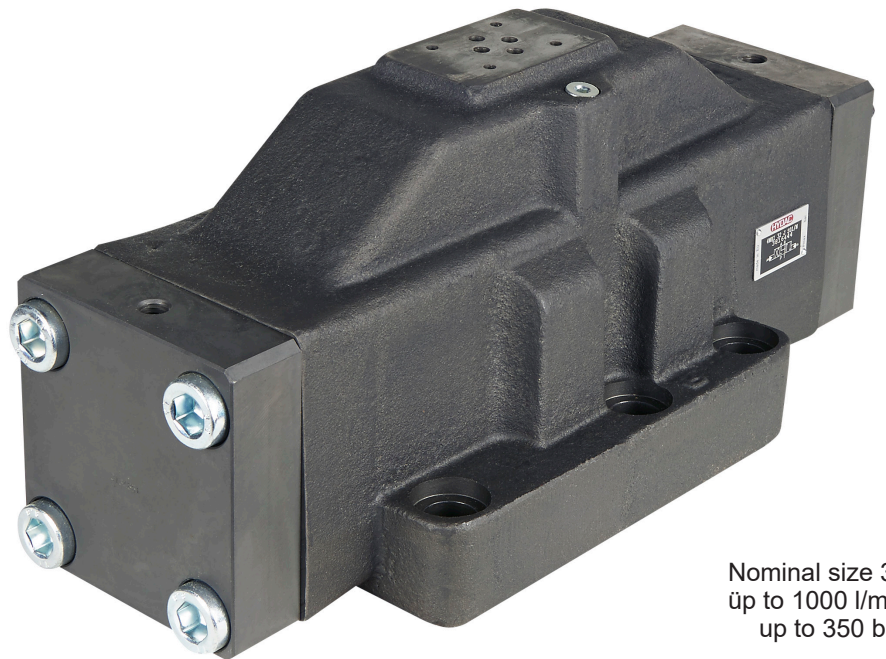
### DESCRIPTION

The valves in nominal size 32 of the 4WH series are directional spool valves with hydraulic operation. They are used to control the start, stop and direction of the volume flow.

A wide variety of spool types and options for opening control are available in the context of the valve series.

### FEATURES

- Hydraulically operated directional spool valve
- Electro-hydraulic operation via pilot valve NG 6 or hydraulic operation via interconnecting plate
- Flow rates up to 1000 l/min
- The pilot supply and/or drain can be internal or external and can be achieved by changing the plug
- Interface according to ISO 4401-10



Nominal size 32  
up to 1000 l/min  
up to 350 bar

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# MODEL CODE

4WH E 32 G S01 /V /

**Type**  
4/2- or 4/3-directional spool valve, hydraulically operated

**Control type**  
 E = external pilot supply and drain  
 EI = external pilot supply, internal pilot drain  
 I = internal pilot supply and drain (not for symbol G and H)  
 IE = internal pilot supply, external pilot drain (preload tank line: pressure between pilot and drain must be higher than the minimum pilot pressure)

**Nominal size**  
32

**Spool symbol <sup>1)</sup>**  
See page 2

**Series**  
S01 = ISO 4401-10-09-0-05 (CETOP 4.2-4-10-350)

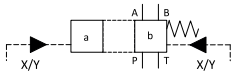
**Sealing material**  
 N = NBR  
 V = FKM (Standard)

**Options**  
 Not specified = without interconnecting plate (standard)  
 UPA = with interconnecting plate P-A; B-T  
 UPB = with interconnecting plate P-B; A-T

<sup>1)</sup> Other models on request

## SPOOL TYPES / SYMBOLS

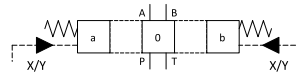
### 4/2-DIRECTIONAL SPOOL VALVES



Type	Basic symbol	With intermediate position
D		

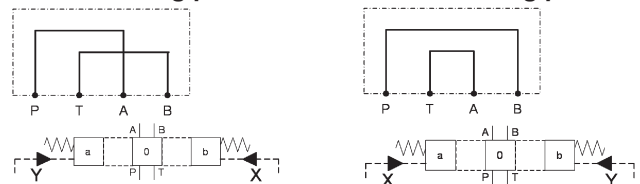
For valves with electrical operation see brochure 5.227.10 "4WEH 4/2 and 4/3 way spool valves in nominal size 10 to 32".

### 4/3-DIRECTIONAL SPOOL VALVES



Type	Basic symbol	With intermediate position
E		
J		
G		
H		

#### Interconnecting plate PATB Interconnecting plate PBTA



Spool position depends on interconnecting plate.

## FUNCTION

The valves of the 4WH 32 type are directional spool valves with hydraulic operation which can control the start, stop and direction of the volume flow. They consist of the valve casing (1), the main control spool (2) and the return springs (3).

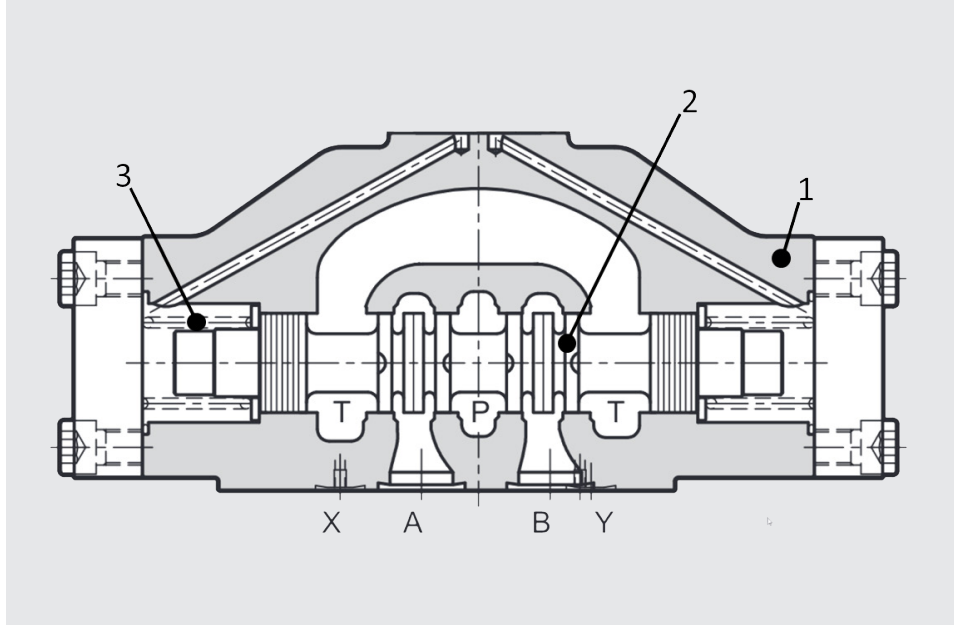
The fluid power supply of the valve is provided centrally via the standard porting pattern.

Without pilot oil, the main control spool is centred in its middle position by the springs. The actuation of the main control spool (2) is caused by pressurisation. The required pilot oil is provided by port X and Y or is controlled by an additional pilot valve that is adopted to the main valve. The pilot pressure depends on rate of volume flow. The minimal pilot pressure of 5 bar is sufficient only for low rates of flow. Pilot pressure has to be increased up to 12 bar by increasing rates of volume flow.

Pressure loading on one of the two front sides of the main control spool (2) with pilot pressure causes desired switching position, whereby the required ports will be linked.

The spring, which is across from the pressurised control piston surface, causes the resetting of the piston into zero or initial position by relieving of pressure.

## SECTION VIEW



### Control types – Pilot supply and pilot drain

If the valve is used as a hydraulically actuated valve, then the pilot supply and drain will occur externally via port X and Y.

If the valve is used as main stage in a pilot-operated valve, there are four possible control types for each basic valve. This can be seen in the model code.

The valve will be delivered correspondingly configured. Modification is possible afterwards. The glued threaded plugs will make disassembly more difficult.

- **Version "E"** – Pilot supply is external from a separate fluid power supply via port X. The pilot drain is also external via port Y.
- **Version "EI"** – Pilot supply is external from a separate fluid power supply via port X. The pilot drain is internal via port T.
- **Version "IE"** – Pilot supply is internal via port P. The pilot drain is external via port Y.  
Hint: Preload tank line - pressure between pilot and drain must be higher than the minimum pilot pressure.
- **Version "I"** – Pilot supply is internal via port P. The pilot drain is internal via port T.  
Hint: Not for symbol G and H.

# TECHNICAL DATA <sup>1</sup>

General specifications	
MTTF <sub>d</sub> :	150 - 1200 years, according to DIN EN ISO 13849-1:2016; Table C.1, Confirmation from ISO 13849-2:2013; Tables C.1 and C.2
Ambient temperature range: [°C]	-20 to +50
Installation position:	No orientation restrictions
Weight: [kg]	48.0
Material:	Valve casing: Cast iron Name plate: Aluminium
Surface coating:	Valve casing: Phosphate plated
Hydraulic specifications	
Operating pressure: [bar]	Port A, B, P: p <sub>max</sub> = 350 Port T: p <sub>max</sub> = 210
Pilot pressure min: [bar]	6 to 12 <sup>2</sup>
Pilot pressure max: [bar]	280
Nominal flow: [l/min]	1000
Operating fluid:	Hydraulic oil to DIN 51524 Part 1, 2 and 3
Media operating temperature range: [°C]	-20 to +80
Viscosity range: [mm <sup>2</sup> /s]	10 to 400
Permitted contamination level of operating fluid:	Class 20/18/15 according to ISO 4406
Sealing material:	FKM (standard), NBR

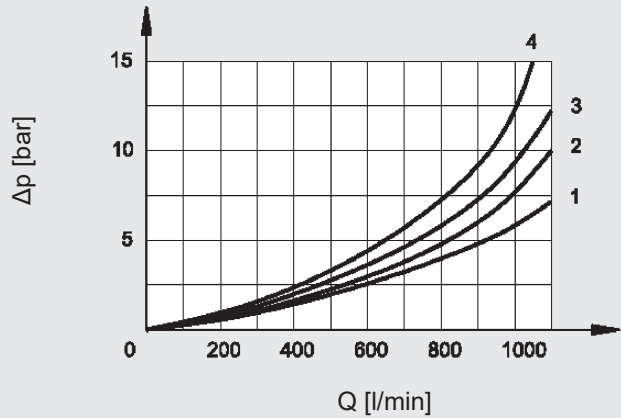
<sup>1</sup> see "Conditions and Instructions for Valves" in brochure 53.000

<sup>2</sup> Pilot pressure depends on rate of delivery flow. The minimal pilot pressure is sufficient only for low rates of delivery flow. If the rate of delivery flow increases, it is necessary to increase the pilot pressure up to the specified maximum value.

## PERFORMANCE

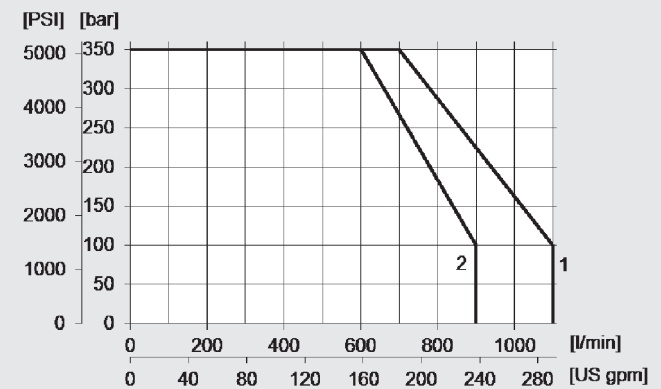
### Pressure drop

measured at  $v = 36 \text{ mm}^2/\text{s}$ ,  $T = 50 \text{ °C}$



### Performance limits

measured at  $v = 36 \text{ mm}^2/\text{s}$ ,  $T = 50 \text{ °C}$



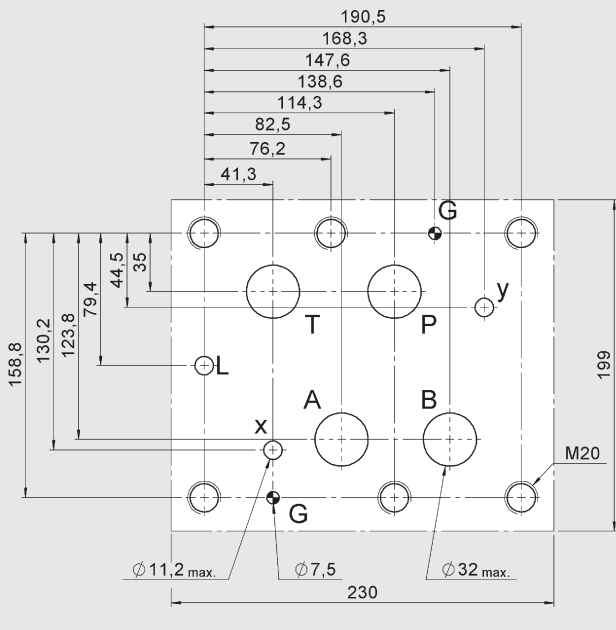
### Performance assignment to the associated spools:

Spool	Switching position	Pressure drop					Performance limits
		P-A	P-B	A-T	B-T	P-T	
D	Not operated	1				1	1
	Operated		1	1			
E	Not operated						1
	Operated	1	1	1	1		
J	Not operated			4●	4○		1
	Operated	1	1	4	4		
H	Not operated					3**	2
	Operated	2	2	2	2		
G	Not operated					4	2
	Operated	2	2	2	2		

\*\* A-B blocked ● B blocked ○ A blocked

# DIMENSIONS

Interface according to ISO 4401-10-09-0-05 (CETOP 4.2-4-10-350)

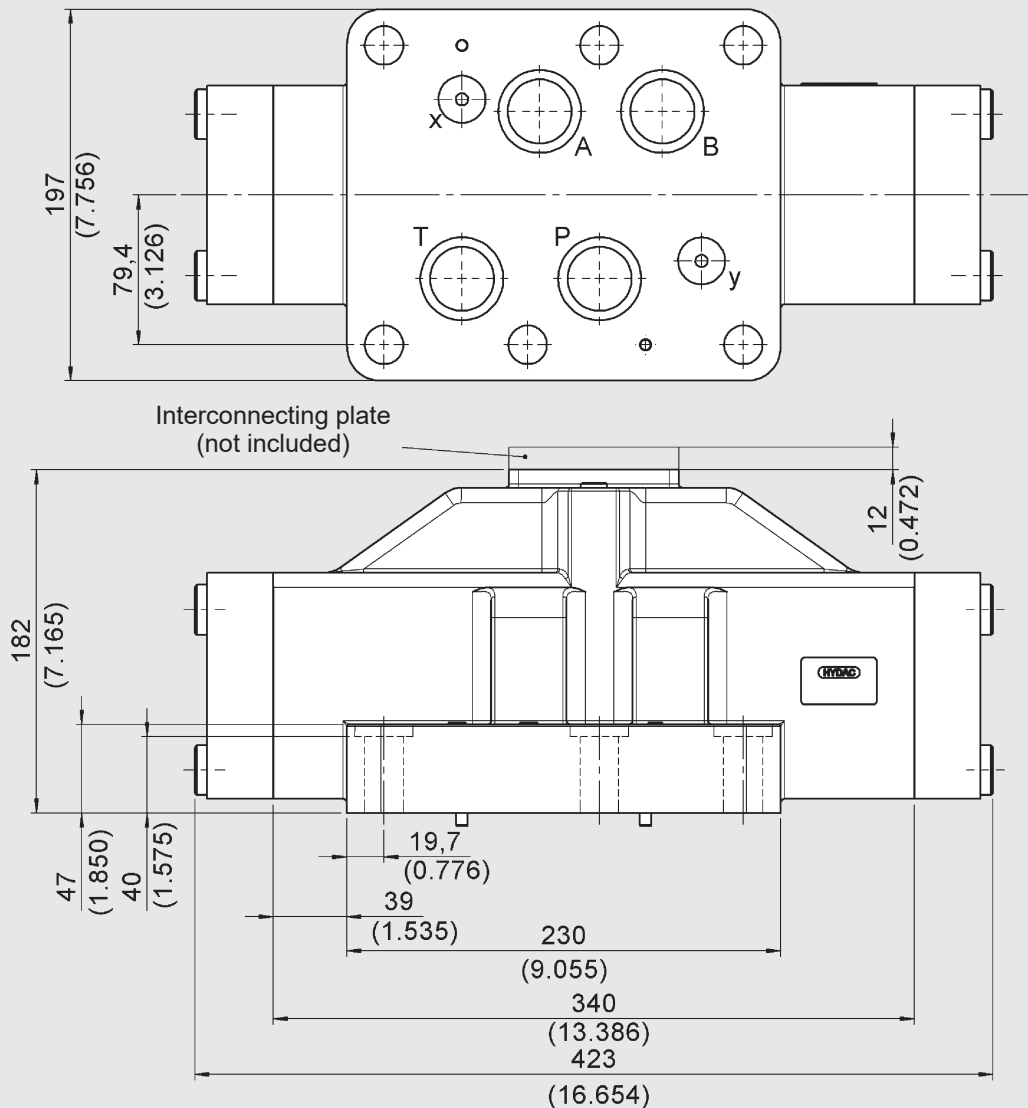


## Mounting screws:

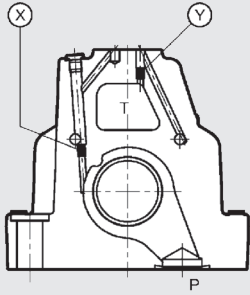
(not included in delivery)

6 screws M20x70 ISO 4762

Tightening torque: 560 Nm (screws A 10.9)



## Plug

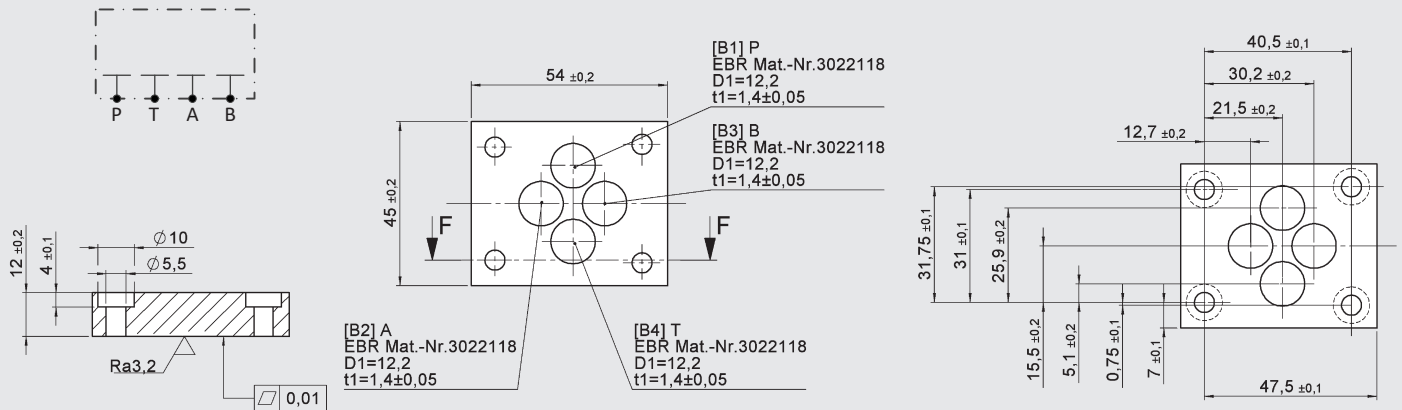


X: M6x8  
for external pilot supply  
Y: M6x8  
for external pilot drain

Control type		Installation		Control
		X	Y	
E	External pilot drain and supply	•	•	hydraulically or pilot operated
EI	External pilot supply, internal pilot drain	•	–	pilot operated
I	Internal pilot drain and supply	–	–	pilot operated
IE	Internal pilot supply, external pilot drain	–	•	pilot operated

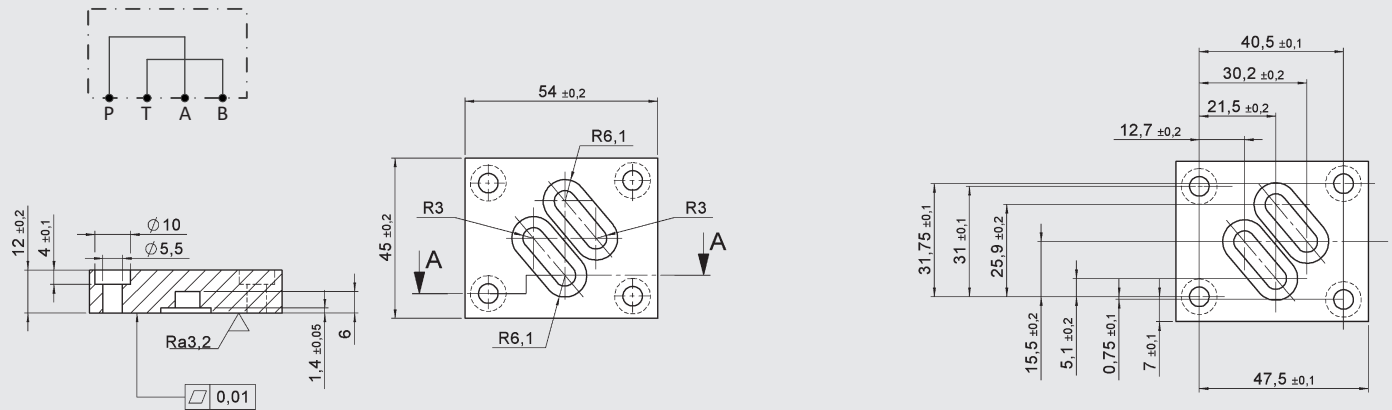
## Plates

### Check plate

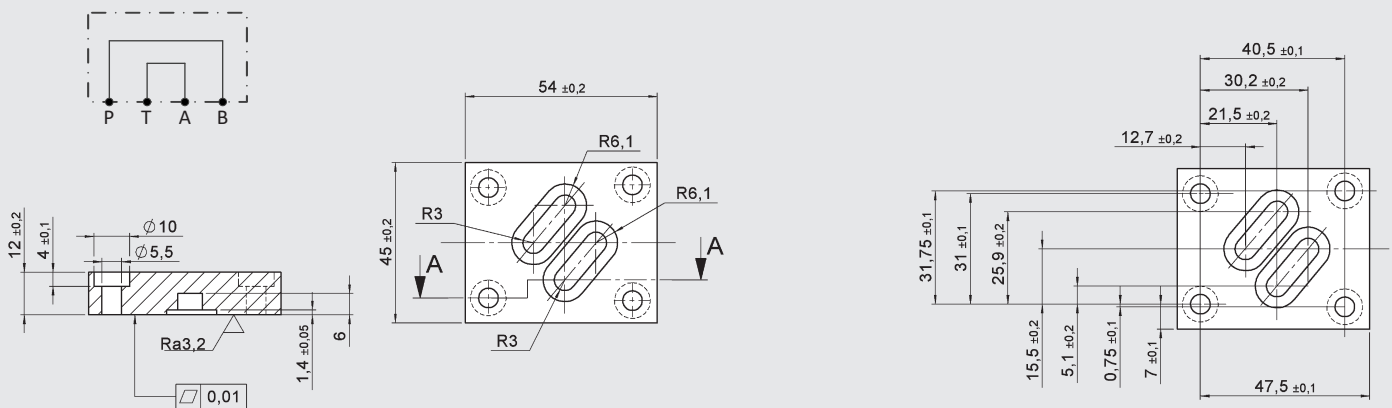


### Interconnecting plates

#### PATB



#### PBTA



## ACCESSORIES

	Designation	Part no.
Seal kits (6-part set)	37.59 x 3.53 -NBR -90 Sh (4 pieces)	3524685
	20.24 x 2.62 -NBR -90 Sh (2 pieces)	
	37.59 x 3.53 -FKM -90 Sh (4 pieces)	3524690
	20.24 x 2.62 -FKM -90 Sh (2 pieces)	
Mounting screws (4 pcs)	DIN EN ISO 4762-M20x70-10.9	3524700
Plug	M6x8 -45H	3524750
Plates	Check plate -NBR	3611576
	Check plate -FKM	3611580
	Interconnecting plate PATB -NBR	3581660
	Interconnecting plate PATB -FKM	3581661
	Interconnecting plate PBTA -NBR	3581662
	Interconnecting plate PBTA -FKM	3581663

### Note

The information in this brochure relates to the operating conditions and applications described. For applications not described, please contact the relevant technical department. All technical details are subject to change without notice.

